

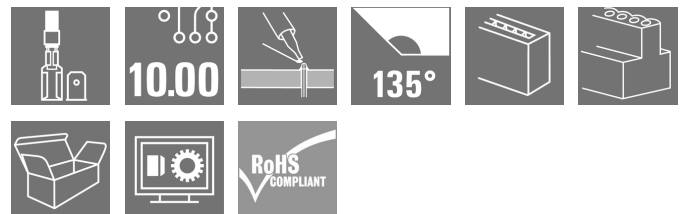
**PCF 10.00/04/135 3.5SN OR BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

**Product image**

Similar to illustration

Flat-blade connection in 90°, 135° and 180° conductor outlet direction for 6.3 and 2.8 mm spade connector at 10.00 mm pitch

**General ordering data**

Version	Printed circuit board terminals, 10.00 mm, Number of poles: 4, 135°, Solder pin length (l): 3.5 mm, tinned, orange, Flat-blade connection, Box
Order No.	<a href="#">9512110000</a>
Type	PCF 10.00/04/135 3.5SN OR BX
GTIN (EAN)	4008190558260
Qty.	100 pc(s).
Product data	IEC: 1000 V / 24 A UL: 300 V / 15 A
Packaging	Box

Creation date October 6, 2024 5:45:26 AM CEST

Catalogue status 28.09.2024 / We reserve the right to make technical changes.

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## Technical data

## Dimensions and weights

Depth	9.8 mm	Depth (inches)	0.386 inch
Height	21.4 mm	Height (inches)	0.843 inch
Height of lowest version	17.9 mm	Width	34.8 mm
Width (inches)	1.37 inch	Net weight	4.82 g

## System parameters

Product family	PCF	Wire connection method	Flat-blade connection
Mounting onto the PCB	THT solder connection	Conductor outlet direction	135°
Pitch in mm (P)	10 mm	Pitch in inches (P)	0.394 "
Number of poles	4	Pin series quantity	1
Fitted by customer	No	Number of rows	1
Solder pin length (l)	3.5 mm	Solder pin dimensions	0.8 x 1.0 mm, 0.75 x 0.9 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+ 0,1 mm	
Number of solder pins per pole	2	L1 in mm	30 mm
L1 in inches	1.181 "	Touch-safe protection acc. to DIN VDE 0470	IP 00
Protection degree	IP20	Volume resistance	1.20 mΩ

## Material data

Insulating material	PA	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	I
Comparative Tracking Index (CTI)	≥ 600	UL 94 flammability rating	V-2
Contact material	Cu-alloy	Contact surface	tinned
Layer structure of solder connection	1.5...3 µm Ni / 5...7 µm Sn	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C		

## Conductors suitable for connection

Reference text	Length of ferrules is to be chosen depending on the product and the rated voltage. The outside diameter of the plastic collar should not be larger than the pitch (P)
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## Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	24 A
Rated current, max. number of poles (Tu=20°C)	26 A	Rated current, min. number of poles (Tu=40°C)	24 A
Rated current, max. number of poles (Tu=40°C)	22 A	Rated voltage for surge voltage class / pollution degree II/2	1,000 V
Rated voltage for surge voltage class / pollution degree III/2	690 V	Rated voltage for surge voltage class / pollution degree III/3	690 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	6 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	6 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	6 kV	Short-time withstand current resistance	3 x 1s mit 192 A

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## Technical data

## Rated data acc. to CSA

Institute (CSA)



Certificate No. (CSA)

12400-282

Rated voltage (Use group B / CSA) 300 V

Rated voltage (Use group C / CSA) 300 V

Rated voltage (Use group D / CSA) 300 V

Rated current (Use group B / CSA) 15 A

Rated current (Use group C / CSA) 15 A

Rated current (Use group D / CSA) 10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

## Rated data acc. to UL 1059

Rated voltage (Use group B / UL 1059) 300 V

Rated voltage (Use group C / UL 1059) 300 V

Rated voltage (Use group D / UL 1059) 300 V

Rated current (Use group B / UL 1059) 15 A

Rated current (Use group C / UL 1059) 15 A

Rated current (Use group D / UL 1059) 10 A

## Packing

Packaging Box

VPE length 145 mm

VPE width 114 mm

VPE height 66 mm

## Type tests

Test: Durability of markings

Test

mark of origin, type identification, approval marking UL, approval marking CSA, durability

Evaluation

passed

## Classifications

ETIM 6.0 EC002643

ETIM 7.0 EC002643

ETIM 8.0 EC002643

ETIM 9.0 EC002643

ECLASS 9.0 27-44-04-01

ECLASS 9.1 27-44-04-01

ECLASS 10.0 27-44-04-01

ECLASS 11.0 27-46-01-01

ECLASS 12.0 27-46-01-01

ECLASS 13.0 27-46-01-01

ECLASS 14.0 27-46-01-01

## Environmental Product Compliance

REACH SVHC /

RoHS Compliance Status Compliant without exemption

## Important note

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Notes

- Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months

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[www.weidmueller.com](http://www.weidmueller.com)**Technical data****Approvals**

Approvals



ROHS

Conform

**Downloads**Approval/Certificate/Document of Con-  
formity[Declaration of the Manufacturer](#)

Engineering Data

[CAD data – STEP](#)

Catalogues

[Catalogues in PDF-format](#)

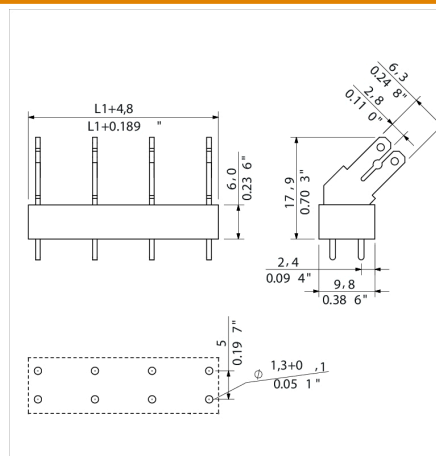
Brochures

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**Drawings****Dimensional drawing**

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[www.weidmueller.com](http://www.weidmueller.com)**Accessories****Cross-connections****Large potential for small terminals.**

For efficient electrical distribution directly at the connection:

- Isolated comb rail
- Available with the most standard pole numbers
- Easy to shorten

Simply reduce in size to match the number of poles and connect with the conductor in a single working procedure.

For retrofitting or deliberate reduction of the thermal load on the PCB.

**General ordering data**

Type	PCF CROSSLINK 10MM PITCH	Version	Product data	Packaging
Order No.	<a href="#">6382690000</a>	Printed circuit board terminals, Accessories, Cross-connector, Number		Box
GTIN (EAN)	4008190549558	of poles: 2		
Qty.	1,000 pc(s).			

## Recommended wave soldering profiles

**Weidmüller Interface GmbH & Co. KG**  
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Germany  
Fon: +49 5231 14-0  
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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260 °C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

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