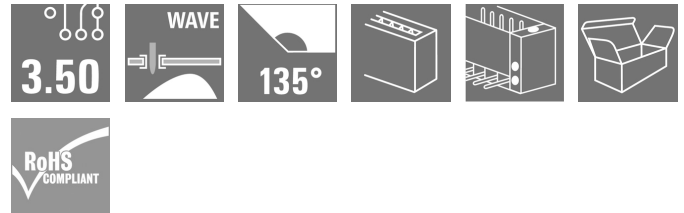
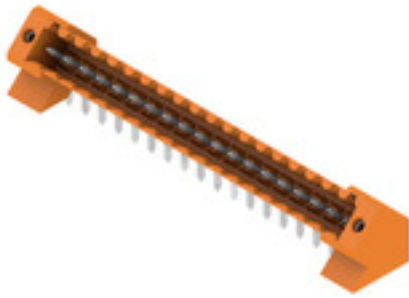


SL 3.50/19/135F 3.2SN OR BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com**Product image**

Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

General ordering data

| | |
|--------------|---|
| Version | PCB plug-in connector, male header, Flange, THT solder connection, 3.50 mm, Number of poles: 19, 135°, Solder pin length (l): 3.2 mm, tinned, orange, Box |
| Order No. | 1643500000 |
| Type | SL 3.50/19/135F 3.2SN OR BX |
| GTIN (EAN) | 4008190282264 |
| Qty. | 24 pc(s). |
| Product data | IEC: 320 V / 15 A UL: 300 V / 10 A |
| Packaging | Box |

Creation date July 7, 2024 8:31:12 PM CEST

SL 3.50/19/135F 3.2SN OR BX

Weidmüller Interface GmbH & Co. KG

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Technical data

Dimensions and weights

| | | | |
|--------------------------|------------|-----------------|------------|
| Depth | 13.2 mm | Depth (inches) | 0.52 inch |
| Height | 16.2 mm | Height (inches) | 0.638 inch |
| Height of lowest version | 13 mm | Width | 73.5 mm |
| Width (inches) | 2.894 inch | Net weight | 5.833 g |

System specifications

| | | | |
|--|--|---------------------|--|
| Product family | OMNIMATE Signal - series BL/SL 3.50 | | |
| Type of connection | Board connection | | |
| Mounting onto the PCB | THT solder connection | | |
| Pitch in mm (P) | 3.5 mm | | |
| Pitch in inches (P) | 0.138 " | | |
| Outgoing elbow | 135° | | |
| Number of poles | 19 | | |
| Number of solder pins per pole | 1 | | |
| Solder pin length (l) | 3.2 mm | | |
| Solder pin length tolerance | +0.1 / -0.3 mm | | |
| Solder pin dimensions | d = 1.2 mm, Octagonal | | |
| Solder pin dimensions = d tolerance | 0 / -0.03 mm | | |
| Solder eyelet hole diameter (D) | 1.4 mm | | |
| Solder eyelet hole diameter tolerance (D) | + 0.1 mm | | |
| L1 in mm | 63 mm | | |
| L1 in inches | 2.48 " | | |
| Number of rows | 1 | | |
| Pin series quantity | 1 | | |
| Touch-safe protection acc. to DIN VDE 57 106 | finger-safe plugged/ back-of-hand-safe unplugged | | |
| Touch-safe protection acc. to DIN VDE 0470 | IP20 plugged/ IP10 unplugged | | |
| Volume resistance | ≤5 mΩ | | |
| Can be coded | Yes | | |
| Plugging force/pole, max. | 10 N | | |
| Pulling force/pole, max. | 10 N | | |
| Tightening torque | Torque type | Mounting screw, PCB | |
| | Usage information | Tightening torque | min. 0.1 Nm |
| | | | max. 0.15 Nm |
| | | Recommended screw | Part number PTSC KA 2.2X4.5 WN1412 |

Material data

| | | | |
|---------------------------------------|--------------------------------|---------------------------------------|--------------------------------|
| Insulating material | PBT | Colour | orange |
| Colour chart (similar) | RAL 2000 | Insulating material group | IIIa |
| Comparative Tracking Index (CTI) | ≥ 200 | UL 94 flammability rating | V-0 |
| Contact material | Cu-alloy | Contact surface | tinned |
| Layer structure of solder connection | 1...3 µm Ni / 2...4 µm Sn matt | Layer structure of plug contact | 1...3 µm Ni / 2...4 µm Sn matt |
| Storage temperature, min. | -40 °C | Storage temperature, max. | 70 °C |
| Operating temperature, min. | -50 °C | Operating temperature, max. | 100 °C |
| Temperature range, installation, min. | -30 °C | Temperature range, installation, max. | 100 °C |

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Technical data

Rated data acc. to IEC

| | | | |
|---|------------------------|---|-------------------|
| tested acc. to standard | IEC 60664-1, IEC 61984 | Rated current, min. number of poles (Tu=20°C) | 15 A |
| Rated current, max. number of poles (Tu=20°C) | 11 A | Rated current, min. number of poles (Tu=40°C) | 13 A |
| Rated current, max. number of poles (Tu=40°C) | 9 A | Rated voltage for surge voltage class / pollution degree II/2 | 320 V |
| Rated voltage for surge voltage class / pollution degree III/2 | 160 V | Rated voltage for surge voltage class / pollution degree III/3 | 160 V |
| Rated impulse voltage for surge voltage class/ pollution degree II/2 | 2.5 kV | Rated impulse voltage for surge voltage class/ pollution degree III/2 | 2.5 kV |
| Rated impulse voltage for surge voltage class/ contamination degree III/3 | 2.5 kV | Short-time withstand current resistance | 3 x 1s with 100 A |

Rated data acc. to CSA

| | | | |
|-----------------------------------|---|-----------------------------------|----------------|
| Institute (CSA) |  | Certificate No. (CSA) | 154685-1318353 |
| Rated voltage (Use group B / CSA) | 300 V | Rated voltage (Use group D / CSA) | 300 V |
| Rated current (Use group B / CSA) | 10 A | Rated current (Use group D / CSA) | 10 A |
| Reference to approval values | Specifications are maximum values, details - see approval certificate. | | |

Rated data acc. to UL 1059

| | | | |
|---------------------------------------|---|---------------------------------------|--------|
| Institute (UR) |  | Certificate No. (UR) | E60693 |
| Rated voltage (Use group B / UL 1059) | 300 V | Rated voltage (Use group D / UL 1059) | 300 V |
| Rated current (Use group B / UL 1059) | 10 A | Rated current (Use group D / UL 1059) | 10 A |
| Reference to approval values | Specifications are maximum values, details - see approval certificate. | | |

Packing

| | | | |
|-----------|-------|------------|--------|
| Packaging | Box | VPE length | 128 mm |
| VPE width | 91 mm | VPE height | 39 mm |

Classifications

| | | | |
|-------------|-------------|-------------|-------------|
| ETIM 6.0 | EC002637 | ETIM 7.0 | EC002637 |
| ETIM 8.0 | EC002637 | ETIM 9.0 | EC002637 |
| ECLASS 9.0 | 27-44-04-02 | ECLASS 9.1 | 27-44-04-02 |
| ECLASS 10.0 | 27-44-04-02 | ECLASS 11.0 | 27-46-02-01 |
| ECLASS 12.0 | 27-46-02-01 | ECLASS 13.0 | 27-46-02-01 |

Environmental Product Compliance

| | |
|------------|---|
| REACH SVHC | / |
|------------|---|

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Technical data

Important note

| | |
|----------------|---|
| IPC conformity | Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request. |
| Notes | <ul style="list-style-type: none"> • Additional variants on request • Gold-plated contact surfaces on request • Rated current related to rated cross-section & min. No. of poles. • P on drawing = pitch • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. • For additional mechanical support for male connectors with screw flange (...F), we recommend an additional cable gland with fastening screws (sheet metal screw ISO 1481-ST 2.2x4.5 C or ISO 7049-ST 2.2x4.5 C – see Accessories). Cable gland only permitted before soldering. • In accordance with IEC 61984, OMNIMATE-connectors are connectors without breaking capacity (COC). During designated use, connectors are not allowed to be engaged or disengaged when live or under load • Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months |

Approvals

Approvals



| | |
|-----------------------|------------|
| ROHS | Conform |
| UL File Number Search | UL Website |
| Certificate No. (UR) | E60693 |

Downloads

| | |
|---|--|
| Approval/Certificate/Document of Conformity | Declaration of the Manufacturer |
| Engineering Data | CAD data – STEP |
| Catalogues | Catalogues in PDF-format |
| Brochures | FL DRIVES EN MB DEVICE MANUF. EN FL DRIVES DE FL BUILDING SAFETY EN FL APPL LED LIGHTING EN FL INDUSTR.CONTROLS EN FL MACHINE SAFETY EN FL HEATING ELECTR EN FL APPL INVERTER EN FL_BASE_STATION_EN FL ELEVATOR EN FL POWER SUPPLY EN FL 72H SAMPLE SER EN PO OMNIMATE EN PO OMNIMATE EN |

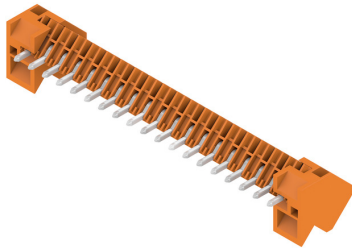
SL 3.50/19/135F 3.2SN OR BX

Weidmüller Interface GmbH & Co. KG
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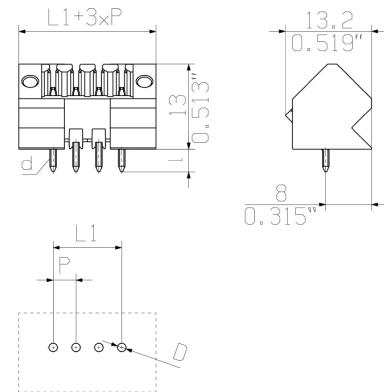
www.weidmueller.com

Drawings

Product image



Dimensional drawing



SL 3.50/19/135F 3.2SN OR BX

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Accessories

Coding elements


Only connects what is supposed to be connected: the right connection at the right place.

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.

Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

General ordering data

| Type | BL SL 3.5 KO SW | Version | Product data | Packaging |
|------------|----------------------------|--|--------------|-----------|
| Order No. | 1610100000 | PCB plug-in connector, Accessories, Coding element, black, Number | | Box |
| GTIN (EAN) | 4008190187637 | of poles: 1 | | |
| Qty. | 100 pc(s). | | | |
| Type | BL SL 3.5 KO OR | Version | Product data | Packaging |
| Order No. | 1693430000 | PCB plug-in connector, Accessories, Coding element, orange, Number | | Box |
| GTIN (EAN) | 4008190867447 | of poles: 1 | | |
| Qty. | 100 pc(s). | | | |

Additional accessories


No task is too small when creating the perfect solution.

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

A system is not a system without small but useful details:

- Test plugs - ensure reliable pick-up from diagnostic sockets
- Cross-connectors - ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements - divide a large number of male connectors into several separate socket connector channels
- Locks and clips - optional vibration-resistant clip-on connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

General ordering data

| Type | BL/SL 3.50 VR BK BX | Version | Product data | Packaging |
|------------|----------------------------|--|--------------|-----------|
| Order No. | 1669300000 | PCB plug-in connector, Accessories, Latches, black, Number of poles: | | Box |
| GTIN (EAN) | 4008190428471 | 0 | | |
| Qty. | 100 pc(s). | | | |

SL 3.50/19/135F 3.2SN OR BX**Weidmüller Interface GmbH & Co. KG**

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www.weidmueller.com**Accessories**

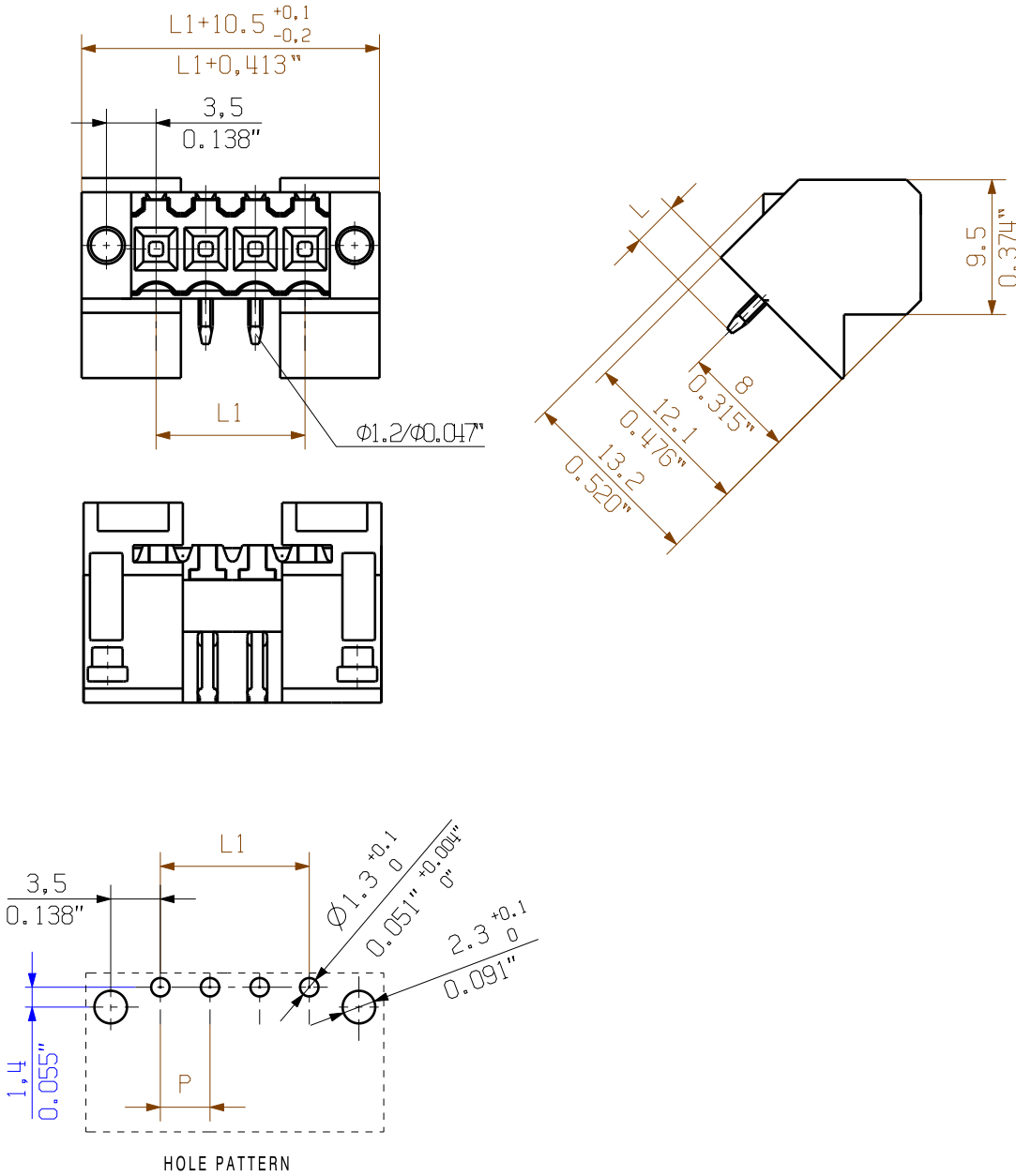
| Type | BL/SL 3.50 VR OR BX | Version | Product data | Packaging |
|------------|----------------------------|---|--------------|-----------|
| Order No. | 1669310000 | PCB plug-in connector, Accessories, Latches, orange, Number of poles: | | Box |
| GTIN (EAN) | 4008190428488 | 0 | | |
| Qty. | 100 pc(s). | | | |

WEITERGABE SOWIE VERVIELFÄLTIGUNG DIESES DOKUMENTS, VERWERTUNG UND MITTEILUNG SEINES INHALTS SIND VERBOTEN, SOWEIT NICHT AUSDRUECKLICH GESTATTET.
ZUWIDERHANDLUNGEN VERPFLICHTEN ZU SCHADENERSATZ. ALLE RECHTE FUER DEN FALL DER PATENT-, GEBRAUCHSMUSTER- ODER GESCHMACKSMUSTEREINTRAGUNG VORBEHALTEN.
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MASSE OHNE TOLERANZ SIND KEINE PRUEFMASSE
DIMS. WITHOUT TOLERANCE ARE NOT CONTROL DIMS.

DIE DEUTSCHE VERSION IST VERBINDLICH
THE GERMAN VERSION IS BINDING



P= RASTER / PITCH
SHOWN SL3.5/04/135F

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance with VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

| STIFTLAENGE L | TOLERANZ |
|---------------|-------------|
| 3,2 | 0,1 -0,3 |
| 4,5 | 0,1 -0,3 |

| | | |
|----|---------|-----------|
| 24 | 80,50 | 3,169 |
| 23 | 77,00 | 3,031 |
| 22 | 73,50 | 2,894 |
| 21 | 70,00 | 2,756 |
| 20 | 66,50 | 2,618 |
| 19 | 63,00 | 2,480 |
| 18 | 59,50 | 2,343 |
| 17 | 56,00 | 2,205 |
| 16 | 52,50 | 2,067 |
| 15 | 49,00 | 1,929 |
| 14 | 45,50 | 1,791 |
| 13 | 42,00 | 1,654 |
| 12 | 38,50 | 1,516 |
| 11 | 35,00 | 1,378 |
| 10 | 31,50 | 1,240 |
| 9 | 28,00 | 1,102 |
| 8 | 24,50 | 0,965 |
| 7 | 21,00 | 0,827 |
| 6 | 17,50 | 0,689 |
| 5 | 14,00 | 0,551 |
| 4 | 10,50 | 0,413 |
| 3 | 7,00 | 0,276 |
| 2 | 3,50 | 0,138 |
| n | L1 [mm] | L1 [Inch] |

| | | | | | | | |
|-----------------------------|--|------------------------------|---------------------------------|--------------------|-----------------------------------|---|--|
| | METRIC TOLERANCES: X. = ± 0.3 X.X = ± 0.1 X.XX = ± 0.05 | | 49545/5 20.01.10 HELIS_MA 02 | | CAT.NO.: . | | |
| | MODIFICATION | | | | C 21377 05 | | |
| | DRAWN 02.11.2009 HELIS_MA | | RESPONSIBLE LANG_T | | DRAWING NO. SHEET 02 OF 02 SHEETS | | |
| SCALE: 2:1 SUPERSEDES: . | | CHECKED 22.01.2010 HECKERT_M | | APPROVED HECKERT_M | | PRODUCT FILE: SL 3.50 | |
| | | DATE 02.11.2009 | | NAME HELIS_MA | | SL 3.50/././135(F)... STIFTELEISTE PIN HEADER | |
| | | | | | | 7296 | |

Recommended wave soldering profiles

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.