

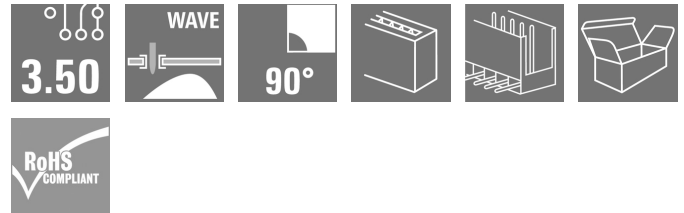
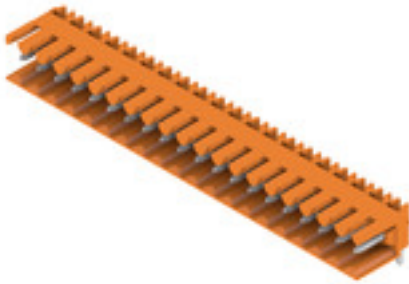
**SL 3.50/20/90 3.2SN OR BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

**Product image**

Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

**General ordering data**

|              |   |
|--------------|---|
| Version      | PCB plug-in connector, male header, open side, THT solder connection, 3.50 mm, Number of poles: 20, 90°, Solder pin length (l): 3.2 mm, tinned, orange, Box |
| Order No.    | <a href="#">1619020000</a>  |
| Type         | SL 3.50/20/90 3.2SN OR BX   |
| GTIN (EAN)   | 4008190132262   |
| Qty.         | 20 pc(s).   |
| Product data | IEC: 320 V / 17 A<br>UL: 300 V / 10 A   |
| Packaging    | Box   |

Creation date October 2, 2024 6:08:34 PM CEST

## SL 3.50/20/90 3.2SN OR BX

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## Technical data

## Dimensions and weights

|                          |            |                 |            |
|--------------------------|------------|-----------------|------------|
| Depth                    | 11.1 mm    | Depth (inches)  | 0.437 inch |
| Height                   | 10.7 mm    | Height (inches) | 0.421 inch |
| Height of lowest version | 7.5 mm     | Width           | 70 mm      |
| Width (inches)           | 2.756 inch | Net weight      | 5.65 g     |

## System specifications

|  |  |  |                              |
|--|--|--|------------------------------|
| Product family                               | OMNIMATE Signal - series BL/SL 3.50              | Type of connection                         | Board connection             |
| Mounting onto the PCB                        | THT solder connection                            | Pitch in mm (P)                            | 3.5 mm                       |
| Pitch in inches (P)                          | 0.138 "  | Outgoing elbow                             | 90°                          |
| Number of poles                              | 20   | Number of solder pins per pole             | 1                            |
| Solder pin length (l)                        | 3.2 mm   | Solder pin length tolerance                | +0.1 / -0.3 mm               |
| Solder pin dimensions                        | d = 1.2 mm, Octagonal                            | Solder pin dimensions = d tolerance        | 0 / -0.03 mm                 |
| Solder eyelet hole diameter (D)              | 1.4 mm   | Solder eyelet hole diameter tolerance (D)  | + 0.1 mm                     |
| L1 in mm                                     | 66.5 mm  | L1 in inches                               | 2.618 "                      |
| Number of rows                               | 1  | Pin series quantity                        | 1                            |
| Touch-safe protection acc. to DIN VDE 57 106 | finger-safe plugged/ back-of-hand-safe unplugged | Touch-safe protection acc. to DIN VDE 0470 | IP20 plugged/ IP10 unplugged |
| Volume resistance                            | ≤5 mΩ  | Can be coded                               | Yes                          |
| Plugging force/pole, max.                    | 10 N   | Pulling force/pole, max.                   | 10 N                         |

## Material data

|                                       |                                  |                                       |                                  |
|---------------------------------------|----------------------------------|---------------------------------------|----------------------------------|
| Insulating material                   | PBT                              | Colour                                | orange                           |
| Colour chart (similar)                | RAL 2000                         | Insulating material group             | IIIa                             |
| Comparative Tracking Index (CTI)      | ≥ 200                            | UL 94 flammability rating             | V-0                              |
| Contact material                      | Cu-alloy                         | Contact surface                       | tinned                           |
| Layer structure of solder connection  | 2...4 µm Ni / 5...8 µm Sn glossy | Layer structure of plug contact       | 2...4 µm Ni / 5...8 µm Sn glossy |
| Storage temperature, min.             | -40 °C                           | Storage temperature, max.             | 70 °C                            |
| Operating temperature, min.           | -50 °C                           | Operating temperature, max.           | 100 °C                           |
| Temperature range, installation, min. | -30 °C                           | Temperature range, installation, max. | 100 °C                           |

## Rated data acc. to IEC

|   |                        |   |                   |
|---|------------------------|---|-------------------|
| tested acc. to standard   | IEC 60664-1, IEC 61984 | Rated current, min. number of poles (Tu=20°C)                         | 17 A              |
| Rated current, max. number of poles (Tu=20°C)                             | 12 A                   | Rated current, min. number of poles (Tu=40°C)                         | 14.5 A            |
| Rated current, max. number of poles (Tu=40°C)                             | 10 A                   | Rated voltage for surge voltage class / pollution degree II/2         | 320 V             |
| Rated voltage for surge voltage class / pollution degree III/2            | 160 V                  | Rated voltage for surge voltage class / pollution degree III/3        | 160 V             |
| Rated impulse voltage for surge voltage class/ pollution degree II/2      | 2.5 kV                 | Rated impulse voltage for surge voltage class/ pollution degree III/2 | 2.5 kV            |
| Rated impulse voltage for surge voltage class/ contamination degree III/3 | 2.5 kV                 | Short-time withstand current resistance                               | 3 x 1s with 100 A |

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## Technical data

## Rated data acc. to CSA

Institute (CSA)



Certificate No. (CSA)

154685-1318353

Rated voltage (Use group B / CSA) 300 V

Rated voltage (Use group D / CSA) 300 V

Rated current (Use group B / CSA) 10 A

Rated current (Use group D / CSA) 10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

## Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (Use group B / UL 1059) 300 V

Rated voltage (Use group D / UL 1059) 300 V

Rated current (Use group B / UL 1059) 10 A

Rated current (Use group D / UL 1059) 10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

## Packing

Packaging Box

VPE length 90 mm

VPE width 80 mm

VPE height 46 mm

## Classifications

ETIM 6.0 EC002637

ETIM 7.0 EC002637

ETIM 8.0 EC002637

ETIM 9.0 EC002637

ECLASS 9.0 27-44-04-02

ECLASS 9.1 27-44-04-02

ECLASS 10.0 27-44-04-02

ECLASS 11.0 27-46-02-01

ECLASS 12.0 27-46-02-01

ECLASS 13.0 27-46-02-01

ECLASS 14.0 27-46-02-01

## Environmental Product Compliance

REACH SVHC

/

RoHS Compliance Status

Compliant without exemption

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## Technical data

## Important note

|                |  |
|----------------|--|
| IPC conformity | Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.   |
| Notes          | <ul style="list-style-type: none"> <li>• Additional variants on request</li> <li>• Gold-plated contact surfaces on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>• In accordance with IEC 61984, OMNIMATE-connectors are connectors without breaking capacity (COC). During designated use, connectors are not allowed to be engaged or disengaged when live or under load</li> <li>• Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months</li> </ul> |

## Approvals

Approvals



|                       |            |
|-----------------------|------------|
| ROHS                  | Conform    |
| UL File Number Search | UL Website |
| Certificate No. (UR)  | E60693     |

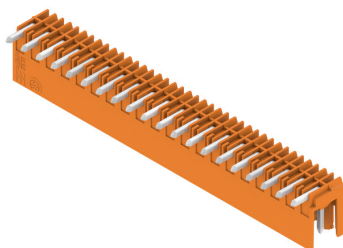
## Downloads

|   |   |
|---|---|
| Approval/Certificate/Document of Conformity | <a href="#">Declaration of the Manufacturer</a>   |
| Engineering Data                            | <a href="#">CAD data – STEP</a>   |
| Catalogues                                  | <a href="#">Catalogues in PDF-format</a>  |
| Brochures                                   | <a href="#">FL DRIVES EN</a><br><a href="#">MB SMT EN</a><br><a href="#">FL DRIVES DE</a><br><a href="#">MB DEVICE MANUF. EN</a><br><a href="#">FL BUILDING SAFETY EN</a><br><a href="#">FL APPL LED LIGHTING EN</a><br><a href="#">FL INDUSTR.CONTROLS EN</a><br><a href="#">FL MACHINE SAFETY EN</a><br><a href="#">FL HEATING ELECTR EN</a><br><a href="#">FL APPL INVERTER EN</a><br><a href="#">FL_BASE_STATION_EN</a><br><a href="#">FL ELEVATOR EN</a><br><a href="#">FL POWER SUPPLY EN</a><br><a href="#">FL 72H SAMPLE SER EN</a><br><a href="#">PO OMNIMATE EN</a><br><a href="#">PO OMNIMATE EN</a> |

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**Drawings****Product image****Dimensional drawing**

## SL 3.50/20/90 3.2SN OR BX

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## Accessories

## Additional accessories

**No task is too small when creating the perfect solution.** br />

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

A system is not a system without small but useful details:

- Test plugs - ensure reliable pick-up from diagnostic sockets
- Cross-connectors - ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements - divide a large number of male connectors into several separate socket connector channels
- Locks and clips - optional vibration-resistant clip-on connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

## General ordering data

| Type       | BL/SL 3.50 VR BK BX        | Version   | Product data | Packaging |
|------------|----------------------------|---|--------------|-----------|
| Order No.  | <a href="#">1669300000</a> | PCB plug-in connector, Accessories, Latches, black, Number of poles:  |              | Box       |
| GTIN (EAN) | 4008190428471              | 0   |              |           |
| Qty.       | 100 pc(s).                 |   |              |           |
| Type       | BL/SL 3.50 VR OR BX        | Version   | Product data | Packaging |
| Order No.  | <a href="#">1669310000</a> | PCB plug-in connector, Accessories, Latches, orange, Number of poles: |              | Box       |
| GTIN (EAN) | 4008190428488              | 0   |              |           |
| Qty.       | 100 pc(s).                 |   |              |           |

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## Accessories

## LED Light guides

**Effective: the link between LED and front panel.**

Floodlight indicators allow users to monitor the switching states without requiring a special design: optical plastic directs the light from standard LEDs around a bend into the connectors or through the front plate.

The fibre-optic elements are simply clipped behind the relevant 90° bend male connectors (90° outlet direction). Versions with different incoming light beam heights achieve maximum light efficiency for LEDs with different designs or heights.

The advantages compared to conventional solutions:

- No additional LED circuit board required behind the front panel
- No "long-legged" LEDs with separate mounting required
- Bent fibre-optic cable line for maximum light efficiency
- Uncomplicated front plate bore holes due to circular shape of outgoing light beam
- Easy to maintain correct clearance and creepage distance
- Can be partitioned for smaller pole numbers

The result: simplified manufacturing process, reduced costs and simplified design

## General ordering data

| Type       | SL 3.5 FLA 1.5/8           | Version   | Product data | Packaging |
|------------|----------------------------|---|--------------|-----------|
| Order No.  | <a href="#">1597510000</a> | PCB plug-in connector, Accessories, Flood-light display, Transparent, |              | Box       |
| GTIN (EAN) | 4008190127541              | Number of poles: 1  |              |           |
| Qty.       | 50 pc(s).                  |   |              |           |
| Type       | SL 3.5 FLA 4.0/1.75/8      | Version   | Product data | Packaging |
| Order No.  | <a href="#">1597650000</a> | PCB plug-in connector, Accessories, Flood-light display, Transparent, |              | Box       |
| GTIN (EAN) | 4008190027773              | Number of poles: 1  |              |           |
| Qty.       | 50 pc(s).                  |   |              |           |
| Type       | SL 3.5 FLA 2.3/8           | Version   | Product data | Packaging |
| Order No.  | <a href="#">1597520000</a> | PCB plug-in connector, Accessories, Flood-light display, Transparent, |              | Box       |
| GTIN (EAN) | 4008190120566              | Number of poles: 1  |              |           |
| Qty.       | 50 pc(s).                  |   |              |           |
| Type       | SL 3.5 FLA 1.5/1.75/8      | Version   | Product data | Packaging |
| Order No.  | <a href="#">1597630000</a> | PCB plug-in connector, Accessories, Flood-light display, Transparent, |              | Box       |
| GTIN (EAN) | 4008190148386              | Number of poles: 1  |              |           |
| Qty.       | 50 pc(s).                  |   |              |           |
| Type       | SL 3.5 FLA 2.3/1.75/8      | Version   | Product data | Packaging |
| Order No.  | <a href="#">1597640000</a> | PCB plug-in connector, Accessories, Flood-light display, Transparent, |              | Box       |
| GTIN (EAN) | 4008190011321              | Number of poles: 1  |              |           |
| Qty.       | 25 pc(s).                  |   |              |           |
| Type       | SL 3.5 FLA 4.0/8           | Version   | Product data | Packaging |
| Order No.  | <a href="#">1597530000</a> | PCB plug-in connector, Accessories, Flood-light display, Transparent, |              | Box       |
| GTIN (EAN) | 4008190075699              | Number of poles: 1  |              |           |
| Qty.       | 50 pc(s).                  |   |              |           |

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## Accessories

## Coding elements

**Only connects what is supposed to be connected:  
the right connection at the right place.**

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.

Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

## General ordering data

| Type       | BL SL 3.5 KO SW            | Version  | Product data | Packaging |
|------------|----------------------------|--|--------------|-----------|
| Order No.  | <a href="#">1610100000</a> | PCB plug-in connector, Accessories, Coding element, black, Number  |              | Box       |
| GTIN (EAN) | 4008190187637              | of poles: 1  |              |           |
| Qty.       | 100 pc(s).                 |  |              |           |
| Type       | BL SL 3.5 KO OR            | Version  | Product data | Packaging |
| Order No.  | <a href="#">1693430000</a> | PCB plug-in connector, Accessories, Coding element, orange, Number |              | Box       |
| GTIN (EAN) | 4008190867447              | of poles: 1  |              |           |
| Qty.       | 100 pc(s).                 |  |              |           |

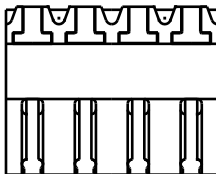


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Dimensions without tolerances are no check dimensions

The English version is binding



P = 3.50 Raster Pitch  
D =  $\emptyset 1,3^{+0.1}$   
 $\emptyset 0.051''^{+0.1}$   
d = 1,2mm oktagon  
0.047" octogonal  
shown : SL 3.50/04/90

|                               |                        |
|-------------------------------|------------------------|
| 1,5                           | 0,1                    |
|                               | -0,3                   |
| 3,2                           | 0,1                    |
|                               | -0,3                   |
| 4,5                           | 0,1                    |
|                               | -0,3                   |
| pin length l/<br>Stiftlänge l | tolerance/<br>Toleranz |

|                           |      |                              |
|---------------------------|------|------------------------------|
| 24                        | 80.5 | +/-0.2                       |
| 23                        | 77.0 |                              |
| 22                        | 73.5 |                              |
| 21                        | 70.0 |                              |
| 20                        | 66.5 |                              |
| 19                        | 63.0 |                              |
| 18                        | 59.5 |                              |
| 17                        | 56.0 | +/-0.15                      |
| 16                        | 52.5 |                              |
| 15                        | 49.0 |                              |
| 14                        | 45.5 |                              |
| 13                        | 42.0 |                              |
| 12                        | 38.5 | +/-0.1                       |
| 11                        | 35.0 |                              |
| 10                        | 31.5 |                              |
| 9                         | 28.0 |                              |
| 8                         | 24.5 |                              |
| 7                         | 21.0 | +/-0.1                       |
| 6                         | 17.5 |                              |
| 5                         | 14.0 |                              |
| 4                         | 10.5 |                              |
| 3                         | 7.0  | +/-0.1                       |
| 2                         | 3.5  |                              |
| n Polzahl/<br>no of poles | L1   | toleranz/<br>tolerance<br>L1 |

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

General tolerance:  
DIN ISO 2768-mK

96310/5  
06.07.17 HELIS\_MA

00

Modification

Date

Name

Drawn

21.08.2008

HELIS\_MA

Responsible

AMANN\_A

Checked

20.09.2017

HERTEL\_S

Approved

LANG\_T

SL 3.50/.. /90...

STIFTLEISTE

MALE HEADER

Product file: SL 3.50

7296

Cat.no.: .

3 19670

48

Drawing no.

Issue no.

Sheet 01

of 03

sheets

Scale: 5/1

Supersedes: .

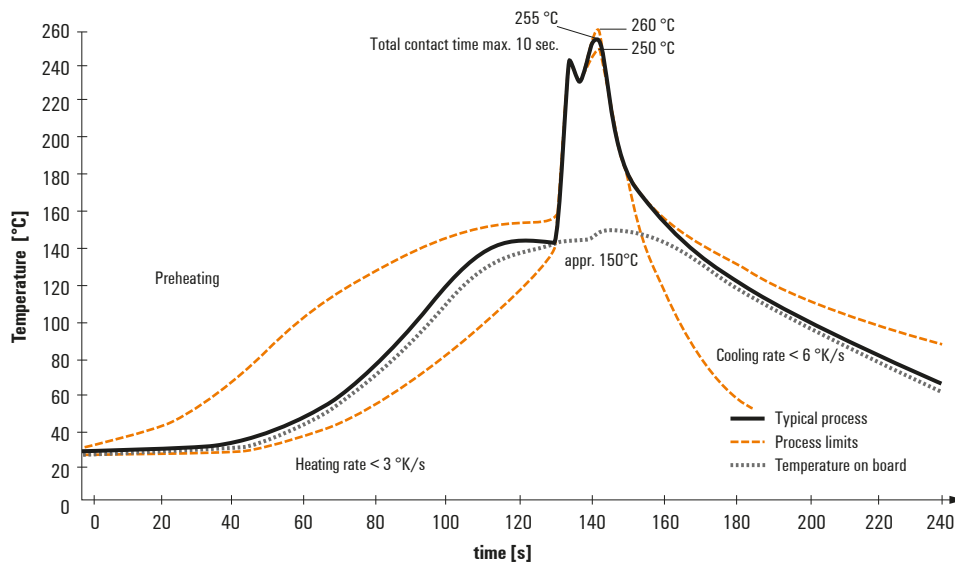
## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.