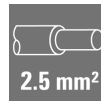


**HDC HQ 17 FC****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

[www.weidmueller.com](http://www.weidmueller.com)

The HQ series - big features in a compact design The electrical values speak for themselves. The standard HE crimp contacts can also be used here.

The wire connection level is designed as a crimp contact The established crimp connection has been used as a standard for decades.

Crimp contacts are not delivered with the inserts.

Pole count: 17 (+PE)

Rated current: **10 A**

Rated voltage **250 V**

Nominal voltage acc. to UL/CSA: **600 V AC/DC**

Crimp connection

**General ordering data**

Version	HDC insert, Female, 250 V, 10 A, Number of poles: 17, Crimp connection, Size: HQ
Order No.	<a href="#">1003200000</a>
Type	HDC HQ 17 FC
GTIN (EAN)	4032248698196
Qty.	1 pc(s).

## HDC HQ 17 FC

Weidmüller Interface GmbH &amp; Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

## Technical data

## Dimensions and weights

Depth	41.6 mm	Depth (inches)	1.638 inch
Height	36.7 mm	Height (inches)	1.445 inch
Width	22.4 mm	Width (inches)	0.882 inch
Net weight	14 g		

## Temperatures

Limit temperature	-40 °C ... 125 °C
-------------------	-------------------

## Dimensions

Height of socket	36.7 mm	Total length base	41.6 mm
Width	22.4 mm		

## General data

BG	HQ	Colour	beige
Free from halogens	false	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation strength	10 <sup>10</sup> Ω
Low smoke acc. DIN EN 45545-2	Yes	Material	Copper alloy
Number of poles	17	Plugging cycles, gold	≥ 500
Plugging cycles, silver	≥ 500	Pollution severity	2
Rated current (DIN EN 61984)	10 A	Rated impulse voltage (DIN EN 61984)	4 kV
Rated voltage (DIN EN 61984)	250 V	Rated voltage according to UL/CSA	600 V AC/DC
Series	HQ	Size	HQ
Type	Female	Type of connection	Crimp connection
UL 94 flammability rating	V-0	Volume resistance	≤4 mΩ

## Connection data PE

Connection type PE	Crimp connection	Rated cross-section	2.5 mm <sup>2</sup>
Stripping length PE connection	8 mm	Wire cross section, AWG (PE), max.	AWG 14
Wire cross section, AWG (PE), min.	AWG 26		

## Version

BG	HQ	Conductor cross-section, max.	2.5 mm <sup>2</sup>
Conductor cross-section, min.	0.14 mm <sup>2</sup>	Material	Copper alloy
Size	HQ	Stripping length, rated connection	8 mm
Type of connection	Crimp connection	Volume resistance	≤4 mΩ
Wire connection cross section AWG, max.	AWG 14	Wire connection cross section AWG, min.	AWG 26
Wire connection cross section, finely stranded, max.	2.5 mm <sup>2</sup>	Wire connection cross section, finely stranded, min.	0.14 mm <sup>2</sup>

## Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ETIM 9.0	EC000438
ECLASS 9.0	27-44-02-05	ECLASS 9.1	27-44-02-05
ECLASS 10.0	27-44-02-05	ECLASS 11.0	27-44-02-05
ECLASS 12.0	27-44-02-05	ECLASS 13.0	27-44-02-05
ECLASS 14.0	27-44-02-05		

## HDC HQ 17 FC

Weidmüller Interface GmbH &amp; Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

## Technical data

Substance	Acetone
Chemical resistance	Resistant
Substance	Ammonia, watery
Chemical resistance	Conditionally resistant
Substance	Petrol
Chemical resistance	Resistant
Substance	Benzene
Chemical resistance	Resistant
Substance	Diesel oil
Chemical resistance	Conditionally resistant
Substance	Acetic acid, concentrated
Chemical resistance	Resistant
Substance	Potassium hydroxide
Chemical resistance	Conditionally resistant
Substance	Methanol
Chemical resistance	Conditionally resistant
Substance	Motor oil
Chemical resistance	Conditionally resistant
Substance	Lye, diluted
Chemical resistance	Resistant
Substance	Hydrochlorofluorocarbons
Chemical resistance	Conditionally resistant
Substance	Outdoor use
Chemical resistance	Conditionally resistant

## Environmental Product Compliance

REACH SVHC	Potassium perfluorobutane sulfonate 29420-49-3
SCIP	1609748e-c278-4c9b-b3d1-e6215d2988cd
Chemical resistance	de.myview.objectmodel.impl.BlockImpl@4887de6a de.myview.objectmodel.impl.BlockImpl@9da58ec de.myview.objectmodel.impl.BlockImpl@5204dc9d de.myview.objectmodel.impl.BlockImpl@51cb0ec1 de.myview.objectmodel.impl.BlockImpl@2749ee1c de.myview.objectmodel.impl.BlockImpl@7c8fcf21 de.myview.objectmodel.impl.BlockImpl@89b0419 de.myview.objectmodel.impl.BlockImpl@1afbced de.myview.objectmodel.impl.BlockImpl@69fe99ea de.myview.objectmodel.impl.BlockImpl@6b8ab533 de.myview.objectmodel.impl.BlockImpl@3be1cf97 de.myview.objectmodel.impl.BlockImpl@474457f0
RoHS Compliance Status	Compliant without exemption

## Approvals

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (cURus)	E92202

Creation date October 2, 2024 5:58:43 PM CEST

Catalogue status 28.09.2024 / We reserve the right to make technical changes.

### HDC HQ 17 FC

**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

[www.weidmueller.com](http://www.weidmueller.com)

## Technical data

### Downloads

Approval/Certificate/Document of Con-  
formity

[Manufacturer's declaration](#)

Engineering Data

[CAD data – STEP](#)

Catalogues

[Catalogues in PDF-format](#)

Brochures

[FL FIELDWIRING EN](#)

[FL FIELDWIRING EN](#)

## HDC HQ 17 FC

Weidmüller Interface GmbH &amp; Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

## Accessories

## Plug housing, cable entry at top



The special die-cast alloy and the multi-layered surface sealing provide complete protection for the HDC housings.

The cleverly designed interlock system is manufactured from stainless steel. This guarantees a long lifespan with high resistance to corrosion and impact.

The housing interlock system provides integrated safety. Our unique, patented spring system provides the housing interlock with a secure grip and prevents accidental opening.

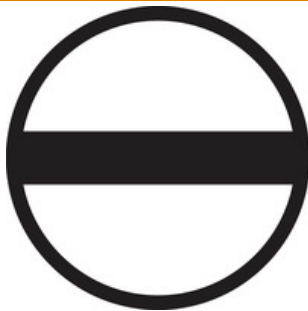
The laser marking allows for easy and quick identification. Each housing is permanently labelled with a laser marking so that each product can be quickly designated and positioned.

Weidmüller RockStar® IP 65 / NEMA Type 4X housings - your first choice for industrial housings with IP 65 protection. The HQ version now offers particular protection - the bulkhead housing (cover and metal clamp) can be secured with a padlock.

## General ordering data

Type	HDC HQM TOLU 1PG21	Version
Order No.	<a href="#">1003080000</a>	HDC enclosures, Size: HQ, Protection degree: IP65 (in plugged condition), Cable entry from top, Plug housing, Side-locking clamp on
GTIN (EAN)	4032248698011	lower side, Standard, Size of cable entries: PG 21
Qty.	1 pc(s).	

## Slotted screwdriver



VDE insulated slot-head screwdriver, SDI DIN 7437, ISO 2380/2, drive output acc. to DIN 5264, ISO 2380/1. SoftFinish grip

## General ordering data

Type	SDIS 0.6X3.5X100	Version
Order No.	<a href="#">9008390000</a>	Screwdriver, Screwdriver
GTIN (EAN)	4032248056354	
Qty.	1 pc(s).	

## HDC HQ 17 FC

Weidmüller Interface GmbH &amp; Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

## Accessories

## Bulkhead housing



The special die-cast alloy and the multi-layered surface sealing provide complete protection for the HDC housings.

The cleverly designed interlock system is manufactured from stainless steel. This guarantees a long lifespan with high resistance to corrosion and impact.

The housing interlock system provides integrated safety. Our unique, patented spring system provides the housing interlock with a secure grip and prevents accidental opening.

The laser marking allows for easy and quick identification. Each housing is permanently labelled with a laser marking so that each product can be quickly designated and positioned.

Weidmüller RockStar® IP 65 / NEMA Type 4X housings - your first choice for industrial housings with IP 65 protection. The HQ version now offers particular protection - the bulkhead housing (cover and metal clamp) can be secured with a padlock.

## General ordering data

Type	HDC HQP ALU	Version
Order No.	<a href="#">1003040000</a>	HDC enclosures, Size: HQ, Protection degree: IP65 (in plugged condition), Bulkhead housing, Side-locking clamp on lower side,
GTIN (EAN)	4032248697977	Standard
Qty.	1 pc(s).	
Type	HDC HQP ALU CS	Version
Order No.	<a href="#">1354950000</a>	HDC enclosures, Size: HQ, Protection degree: IP65 (in plugged condition), Bulkhead housing, Side-locking clamp on lower side,
GTIN (EAN)	4050118157215	Standard
Qty.	1 pc(s).	

## Crosshead screwdriver Phillips



Crosshead screwdriver, Phillips, SDK PH DIN 5262, ISO 8764/2-PH, output to ISO 8764-PH, ChromTop tip, SoftFinish grip

## General ordering data

Type	SDK PH0	Version
Order No.	<a href="#">9008470000</a>	Screwdriver, Screwdriver
GTIN (EAN)	4032248056460	
Qty.	1 pc(s).	

**HDC HQ 17 FC****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

[www.weidmueller.com](http://www.weidmueller.com)**Accessories****Plug housing, cable entry at top**

The special die-cast alloy and the multi-layered surface sealing provide complete protection for the HDC housings.

The cleverly designed interlock system is manufactured from stainless steel. This guarantees a long lifespan with high resistance to corrosion and impact.

The housing interlock system provides integrated safety. Our unique, patented spring system provides the housing interlock with a secure grip and prevents accidental opening.

The laser marking allows for easy and quick identification. Each housing is permanently labelled with a laser marking so that each product can be quickly designated and positioned.

Weidmüller RockStar® IP 65 / NEMA Type 4X housings - your first choice for industrial housings with IP 65 protection. The HQ version now offers particular protection - the bulkhead housing (cover and metal clamp) can be secured with a padlock.

**General ordering data**

Type	HDC HQP TOLU 1PG16	Version
Order No.	<a href="#">1003070000</a>	HDC enclosures, Size: HQ, Protection degree: IP65 (in plugged condition), Cable entry from top, Plug housing, Side-locking clamp on
GTIN (EAN)	4032248698004	lower side, Standard, Size of cable entries: PG 16
Qty.	1 pc(s).	

**HDC HQ 17 FC****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

[www.weidmueller.com](http://www.weidmueller.com)**Accessories****Base housing**

The special die-cast alloy and the multi-layered surface sealing provide complete protection for the HDC housings.

The cleverly designed interlock system is manufactured from stainless steel. This guarantees a long lifespan with high resistance to corrosion and impact.

The housing interlock system provides integrated safety. Our unique, patented spring system provides the housing interlock with a secure grip and prevents accidental opening.

The laser marking allows for easy and quick identification. Each housing is permanently labelled with a laser marking so that each product can be quickly designated and positioned.

Weidmüller RockStar® IP 65 / NEMA Type 4X housings - your first choice for industrial housings with IP 65 protection. The HQ version now offers particular protection - the bulkhead housing (cover and metal clamp) can be secured with a padlock.

**General ordering data**

Type	HDC HQP SLU 1PG16	Version
Order No.	<a href="#">1003110000</a>	HDC enclosures, Size: HQ, Protection degree: IP65 (in plugged condition), Base housing, Side-locking clamp on lower side, Standard,
GTIN (EAN)	4032248698042	Size of cable entries: PG 16
Qty.	1 pc(s).	



**HDC HQ 17 FC****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

[www.weidmueller.com](http://www.weidmueller.com)**Accessories****Plug housing, cable entry sideways**

The special die-cast alloy and the multi-layered surface sealing provide complete protection for the HDC housings.

The cleverly designed interlock system is manufactured from stainless steel. This guarantees a long lifespan with high resistance to corrosion and impact.

The housing interlock system provides integrated safety. Our unique, patented spring system provides the housing interlock with a secure grip and prevents accidental opening.

The laser marking allows for easy and quick identification. Each housing is permanently labelled with a laser marking so that each product can be quickly designated and positioned.

Weidmüller RockStar® IP 65 / NEMA Type 4X housings - your first choice for industrial housings with IP 65 protection. The HQ version now offers particular protection - the bulkhead housing (cover and metal clamp) can be secured with a padlock.

**General ordering data**

Type	HDC HQM TSLU 1PG21	Version
Order No.	<a href="#">1003100000</a>	HDC enclosures, Size: HQ, Protection degree: IP65 (in plugged
GTIN (EAN)	4032248698035	condition), Cable entry from side, Plug housing, Side-locking clamp on
Qty.	1 pc(s).	lower side, Standard, Size of cable entries: PG 21

## HDC HQ 17 FC

Weidmüller Interface GmbH &amp; Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

## Accessories

## Coupling housing



The special die-cast alloy and the multi-layered surface sealing provide complete protection for the HDC housings.

The cleverly designed interlock system is manufactured from stainless steel. This guarantees a long lifespan with high resistance to corrosion and impact.

The housing interlock system provides integrated safety. Our unique, patented spring system provides the housing interlock with a secure grip and prevents accidental opening.

The laser marking allows for easy and quick identification. Each housing is permanently labelled with a laser marking so that each product can be quickly designated and positioned.

Weidmüller RockStar® IP 65 / NEMA Type 4X housings - your first choice for industrial housings with IP 65 protection. The HQ version now offers particular protection - the bulkhead housing (cover and metal clamp) can be secured with a padlock.

## General ordering data

Type	HDC HQP KOLU 1PG16	Version
Order No.	<a href="#">1003120000</a>	HDC enclosures, Size: HQ, Protection degree: IP65 (in plugged condition), Coupling housing, Side-locking clamp on lower side,
GTIN (EAN)	4032248698059	Standard, Size of cable entries: PG 16
Qty.	1 pc(s).	

## Crimp contacts HD



Crimps provide a electrical and mechanical connection between wire and contact that is both secure and reliable. The optimal crimp connection is gas-tight and corrosion-resistant.

## General ordering data

Type	HDC-C-HD-BM0.5AU	Version
Order No.	<a href="#">1651680000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400354	Female, Conductor cross-section, max.: 0.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-BM0.14-0.37AU	Version
Order No.	<a href="#">1651670000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400347	Female, Conductor cross-section, max.: 0.37, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-BM1.5AU	Version
Order No.	<a href="#">1651700000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400378	Female, Conductor cross-section, max.: 1.5, turned, Copper alloy
Qty.	100 pc(s).	

## HDC HQ 17 FC

Weidmüller Interface GmbH &amp; Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

## Accessories

Type	HDC-C-HD-BM0.14-0.37AG	Version
Order No.	<a href="#">1651570000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400248	Female, Conductor cross-section, max.: 0.37, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-BM0.5AG	Version
Order No.	<a href="#">1651580000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400255	Female, Conductor cross-section, max.: 0.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-BM0.75-1.00AG	Version
Order No.	<a href="#">1601760000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190158354	Female, Conductor cross-section, max.: 1, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-BM2.5AU	Version
Order No.	<a href="#">1651710000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400385	Female, Conductor cross-section, max.: 2.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-BM1.5AG	Version
Order No.	<a href="#">1651600000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400279	Female, Conductor cross-section, max.: 1.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-BM2.5AG	Version
Order No.	<a href="#">1651610000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400286	Female, Conductor cross-section, max.: 2.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-BM0.75-1.00AU	Version
Order No.	<a href="#">1651690000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate,
GTIN (EAN)	4008190400361	Female, Conductor cross-section, max.: 1, turned, Copper alloy
Qty.	100 pc(s).	

## Slotted screwdriver



Slotted screwdriver with rounded blade SD DIN 5265,  
ISO 2380/2, output to DIN 5264, ISO 2380/1.  
ChromTop tip, SoftFinish grip

## General ordering data

Type	SDS 0.6X3.5X100	Version
Order No.	<a href="#">9008330000</a>	Screwdriver, Screwdriver
GTIN (EAN)	4032248056286	
Qty.	1 pc(s).	

## HDC HQ 17 FC

Weidmüller Interface GmbH &amp; Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

## Accessories

## Crimping tools



## Crimping tools for turned contacts

- Ratchet guarantees precise crimping
- Release option in the event of incorrect operation
- With stop for exact positioning of the contacts.

## General ordering data

Type	CTIN CM 1.6/2.5	Version
Order No.	<a href="#">9205430000</a>	Pressing tool, Crimping tool for contacts, 0.14mm <sup>2</sup> , 6mm <sup>2</sup> , 4-indent
GTIN (EAN)	4032248733446	crimp
Qty.	1 pc(s).	
Type	CTX CM 1.6/2.5	Version
Order No.	<a href="#">9018490000</a>	Pressing tool, Crimping tool for contacts, 0.14mm <sup>2</sup> , 4mm <sup>2</sup> , W crimp
GTIN (EAN)	4008190884598	
Qty.	1 pc(s).	

## Bulkhead housing



The special die-cast alloy and the multi-layered surface sealing provide complete protection for the HDC housings.

The cleverly designed interlock system is manufactured from stainless steel. This guarantees a long lifespan with high resistance to corrosion and impact.

The housing interlock system provides integrated safety. Our unique, patented spring system provides the housing interlock with a secure grip and prevents accidental opening.

The laser marking allows for easy and quick identification. Each housing is permanently labelled with a laser marking so that each product can be quickly designated and positioned.

Weidmüller RockStar® IP 65 / NEMA Type 4X housings - your first choice for industrial housings with IP 65 protection. The HQ version now offers particular protection - the bulkhead housing (cover and metal clamp) can be secured with a padlock.

## General ordering data

Type	HDC HQM ALU CS	Version
Order No.	<a href="#">1251680000</a>	HDC enclosures, Size: HQ, Protection degree: IP65 (in plugged condition), Bulkhead housing, Side-locking clamp on lower side,
GTIN (EAN)	4050118051803	Standard
Qty.	1 pc(s).	

## HDC HQ 17 FC

Weidmüller Interface GmbH &amp; Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

## Accessories

Type	HDC HQM ALU	Version
Order No.	<a href="#">1003050000</a>	HDC enclosures, Size: HQ, Protection degree: IP65 (in plugged condition), Bulkhead housing, Side-locking clamp on lower side, Standard
GTIN (EAN)	4032248697984	
Qty.	1 pc(s).	

## Crosshead screwdriver Phillips



VDE insulated crosshead screwdriver, for Phillips screws, SDIK PH DIN 7438, ISO 8764/2-PH, output to ISO 8764-PH, SoftFinish grip

## General ordering data

Type	SDIK PH0	Version
Order No.	<a href="#">9008560000</a>	Screwdriver, Screwdriver
GTIN (EAN)	4032248056552	
Qty.	1 pc(s).	

## Plug housing, cable entry sideways



The special die-cast alloy and the multi-layered surface sealing provide complete protection for the HDC housings.

The cleverly designed interlock system is manufactured from stainless steel. This guarantees a long lifespan with high resistance to corrosion and impact.

The housing interlock system provides integrated safety. Our unique, patented spring system provides the housing interlock with a secure grip and prevents accidental opening.

The laser marking allows for easy and quick identification. Each housing is permanently labelled with a laser marking so that each product can be quickly designated and positioned.

Weidmüller RockStar® IP 65 / NEMA Type 4X housings - your first choice for industrial housings with IP 65 protection. The HQ version now offers particular protection - the bulkhead housing (cover and metal clamp) can be secured with a padlock.

## General ordering data

Type	HDC HQP TSLU 1PG16	Version
Order No.	<a href="#">1003090000</a>	HDC enclosures, Size: HQ, Protection degree: IP65 (in plugged condition), Cable entry from side, Plug housing, Side-locking clamp on lower side, Standard, Size of cable entries: PG 16
GTIN (EAN)	4032248698028	
Qty.	1 pc(s).	

**HDC HQ 17 FC****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

[www.weidmueller.com](http://www.weidmueller.com)**Accessories****Contact removal tools**

Weidmüller offers a variety of crimping tools, contact removal tools, and fibre optic tools.

**General ordering data**

Type	REMOVAL TOOL HD	Version
Order No.	<a href="#">1866730000</a>	Tools, Contact Removal Tool
GTIN (EAN)	4032248437054	
Qty.	1 pc(s).	

**Angled bulkhead housing**

The special die-cast alloy and the multi-layered surface sealing provide complete protection for the HDC housings.

The cleverly designed interlock system is manufactured from stainless steel. This guarantees a long lifespan with high resistance to corrosion and impact.

The housing interlock system provides integrated safety. Our unique, patented spring system provides the housing interlock with a secure grip and prevents accidental opening.

The laser marking allows for easy and quick identification. Each housing is permanently labelled with a laser marking so that each product can be quickly designated and positioned.

Weidmüller RockStar® IP 65 / NEMA Type 4X housings - your first choice for industrial housings with IP 65 protection. The HQ version now offers particular protection - the bulkhead housing (cover and metal clamp) can be secured with a padlock.

**General ordering data**

Type	HDC HQP AWLU	Version
Order No.	<a href="#">1003060000</a>	HDC enclosures, Size: HQ, Protection degree: IP65 (in plugged condition), Bulkhead housing, Side-locking clamp on lower side,
GTIN (EAN)	4032248697991	
Qty.	1 pc(s).	Standard

# Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
<b>M 2.5</b>	<b>Signal contacts</b>		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
<b>M 2.9 x 0.5</b>	<b>Fastening screws</b>		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
<b>M 3</b>	<b>Contact screws</b>		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Signal contacts:</b>		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>PE connection via female contact</b>		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	<b>PE terminal</b>		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	<b>Fastening screws</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Guide pin</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Guide bush</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Coding pins</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
<b>M 4</b>	<b>Contact screws</b>		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	<b>PE connection via male contact</b>		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	<b>PE terminal</b>		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
<b>M 5</b>	<b>PE terminal</b>		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
<b>M 6</b>	<b>Power contacts</b>		
	S 4/0 (Screw connection)	1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
<b>M 7 x 0.75</b>	<b>Power contacts</b>		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
<b>M 8 x 0.75</b>	<b>Power contacts</b>		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm <sup>2</sup> ) - 7 (25 mm <sup>2</sup> )	SW 4
<b>M10 x 1</b>	<b>Power contacts</b>		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.