

**HDC HQ 7 MC****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com



The HQ series - big features in a compact design The electrical values speak for themselves. The standard HE crimp contacts can also be used here.

The wire connection level is designed as a crimp contact

The established crimp connection has been used as a standard for decades.

Crimp contacts are not delivered with the inserts.

Pole count: **7 (+PE)**

Rated current: **10 A**

Rated voltage: **400 V**

Nominal voltage acc. to UL/CSA: **600 V AC/DC**

Crimp connection

**General ordering data**

Version	HDC insert, Male, 400 V, 10 A, Number of poles: 7, Crimp connection, Size: 1
Order No.	<a href="#">1003190000</a>
Type	HDC HQ 7 MC
GTIN (EAN)	4032248698189
Qty.	1 pc(s).

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## Technical data

## Dimensions and weights

Depth	21 mm	Depth (inches)	0.827 inch
Height	39.5 mm	Height (inches)	1.555 inch
Width	21 mm	Width (inches)	0.827 inch
Net weight	12.6 g		

## Temperatures

Limit temperature	-40 °C ... 125 °C
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## Dimensions

Height of plug	39.5 mm	Total length base	21 mm
Width	21 mm		

## General data

BG	1	Colour	beige
Free from halogens	false	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation strength	10 <sup>10</sup> Ω
Low smoke acc. DIN EN 45545-2	Yes	Material	Copper alloy
Number of poles	7	Plugging cycles, gold	≥ 500
Plugging cycles, silver	≥ 500	Pollution severity	3
Rated current (DIN EN 61984)	10 A	Rated impulse voltage (DIN EN 61984)	6 kV
Rated voltage (DIN EN 61984)	400 V	Rated voltage according to UL/CSA	600 V AC/DC
Series	HQ	Size	1
Type	Male	Type of connection	Crimp connection
UL 94 flammability rating	V-0	Volume resistance	≤4 mΩ

## Connection data PE

Blade size, slotted (PE connection)	SD 0.6 x 3.5	Connection type PE	Screw connection
Fixing screw	M 3	Rated cross-section	2.5 mm <sup>2</sup>
Stripping length PE connection	5 mm	Tightening torque, max. PE connection	0.55 Nm
Tightening torque, min. PE connection	0.5 Nm	Wire cross section, AWG (PE), max.	AWG 14
Wire cross section, AWG (PE), min.	AWG 26		

## Version

BG	1	Conductor cross-section, max.	2.5 mm <sup>2</sup>
Conductor cross-section, min.	0.14 mm <sup>2</sup>	Material	Copper alloy
Size	1	Stripping length, rated connection	8 mm
Type of connection	Crimp connection	Volume resistance	≤4 mΩ
Wire connection cross section AWG, max.	AWG 14	Wire connection cross section AWG, min.	AWG 26
Wire connection cross section, finely stranded, max.	2.5 mm <sup>2</sup>	Wire connection cross section, finely stranded, min.	0.14 mm <sup>2</sup>
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	2.5 mm <sup>2</sup>	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.14 mm <sup>2</sup>

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## Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ETIM 9.0	EC000438
ECLASS 9.0	27-44-02-05	ECLASS 9.1	27-44-02-05
ECLASS 10.0	27-44-02-05	ECLASS 11.0	27-44-02-05
ECLASS 12.0	27-44-02-05	ECLASS 13.0	27-44-02-05
ECLASS 14.0	27-44-02-05		

Substance	Acetone
Chemical resistance	Resistant
Substance	Ammonia, watery
Chemical resistance	Conditionally resistant
Substance	Petrol
Chemical resistance	Resistant
Substance	Benzene
Chemical resistance	Resistant
Substance	Diesel oil
Chemical resistance	Conditionally resistant
Substance	Acetic acid, concentrated
Chemical resistance	Resistant
Substance	Potassium hydroxide
Chemical resistance	Conditionally resistant
Substance	Methanol
Chemical resistance	Conditionally resistant
Substance	Motor oil
Chemical resistance	Conditionally resistant
Substance	Lye, diluted
Chemical resistance	Resistant
Substance	Hydrochlorofluorocarbons
Chemical resistance	Conditionally resistant
Substance	Outdoor use
Chemical resistance	Conditionally resistant

## Environmental Product Compliance

REACH SVHC	Lead 7439-92-1 Potassium perfluorobutane sulfonate 29420-49-3
SCIP	b67daa31-7dca-434d-8290-da7fb52f83a2
Chemical resistance	de.myview.objectmodel.impl.BlockImpl@4480a2a9 de.myview.objectmodel.impl.BlockImpl@13a38e1d de.myview.objectmodel.impl.BlockImpl@58f79229 de.myview.objectmodel.impl.BlockImpl@74d5bdde de.myview.objectmodel.impl.BlockImpl@3581cc07 de.myview.objectmodel.impl.BlockImpl@3add6fcc de.myview.objectmodel.impl.BlockImpl@5e5fd464 de.myview.objectmodel.impl.BlockImpl@7bdb93c de.myview.objectmodel.impl.BlockImpl@3ce7ac38 de.myview.objectmodel.impl.BlockImpl@6d951767 de.myview.objectmodel.impl.BlockImpl@4d491245 de.myview.objectmodel.impl.BlockImpl@27d73689
RoHS Compliance Status	Compliant with exemption
RoHS Exemption (if applicable/known)	6c

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## Technical data

## Approvals

Approvals



ROHS Conform

UL File Number Search UL Website

Certificate No. (cURus) E92202

## Downloads

Approval/Certificate/Document of Con-  
formity[Manufacturer's declaration](#)

Engineering Data

[CAD data – STEP](#)

Catalogues

[Catalogues in PDF-format](#)

Brochures

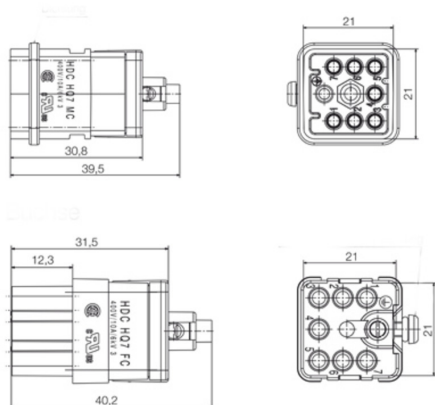
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## Drawings



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[www.weidmueller.com](http://www.weidmueller.com)**Accessories****Slotted screwdriver**

VDE insulated slot-head screwdriver, SDI DIN 7437, ISO 2380/2, drive output acc. to DIN 5264, ISO 2380/1. SoftFinish grip

**General ordering data**

Type	SDIS 0.6X3.5X100	Version
Order No.	<a href="#">9008390000</a>	Screwdriver, Screwdriver
GTIN (EAN)	4032248056354	
Qty.	1 pc(s).	
Type	SDIS 0.8X4.0X100	Version
Order No.	<a href="#">9008400000</a>	Screwdriver, Screwdriver
GTIN (EAN)	4032248056361	
Qty.	1 pc(s).	

**Contact removal tools**

Weidmüller offers a variety of crimping tools, contact removal tools, and fibre optic tools.

**General ordering data**

Type	REMOVAL TOOL HD	Version
Order No.	<a href="#">1866730000</a>	Tools, Contact Removal Tool
GTIN (EAN)	4032248437054	
Qty.	1 pc(s).	

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[www.weidmueller.com](http://www.weidmueller.com)**Accessories****Slotted screwdriver**

Slotted screwdriver with rounded blade SD DIN 5265, ISO 2380/2, output to DIN 5264, ISO 2380/1. ChromTop tip, SoftFinish grip

**General ordering data**

Type	SDS 0.6X3.5X100	Version
Order No.	<a href="#">9008330000</a>	Screwdriver, Screwdriver
GTIN (EAN)	4032248056286	
Qty.	1 pc(s).	
Type	SDS 0.8X4.0X100	Version
Order No.	<a href="#">9008340000</a>	Screwdriver, Screwdriver
GTIN (EAN)	4032248056293	
Qty.	1 pc(s).	

**HQ 7**

Various accessories are available for our inserts. This includes coding elements for the inserts.

**General ordering data**

Type	HDC HQ 7 CPM	Version
Order No.	<a href="#">1003230000</a>	Heavy-duty connectors, Accessories, Coding System
GTIN (EAN)	4032248698226	
Qty.	50 pc(s).	

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## Accessories

## Crimp contacts HD



Crimps provide a electrical and mechanical connection between wire and contact that is both secure and reliable. The optimal crimp connection is gas-tight and corrosion-resistant.

## General ordering data

Type	HDC-C-HD-SM0.75-1.00AG	Version
Order No.	<a href="#">1601750000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190134280	Conductor cross-section, max.: 1, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM2.5AU	Version
Order No.	<a href="#">1651660000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400330	Conductor cross-section, max.: 2.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM2.5AG	Version
Order No.	<a href="#">1651560000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400231	Conductor cross-section, max.: 2.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM1.5AU	Version
Order No.	<a href="#">1651650000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400323	Conductor cross-section, max.: 1.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM0.5AU	Version
Order No.	<a href="#">1651630000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400309	Conductor cross-section, max.: 0.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM0.14-0.37AG	Version
Order No.	<a href="#">1651520000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400194	Conductor cross-section, max.: 0.37, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM1.5AG	Version
Order No.	<a href="#">1651550000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400224	Conductor cross-section, max.: 1.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM0.5AG	Version
Order No.	<a href="#">1651530000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400200	Conductor cross-section, max.: 0.5, turned, Copper alloy
Qty.	100 pc(s).	
Type	HDC-C-HD-SM0.75-1.00AU	Version
Order No.	<a href="#">1651640000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400316	Conductor cross-section, max.: 1, turned, Copper alloy
Qty.	100 pc(s).	



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Type	HDC-C-HD-SM0.14-0.37AU	Version
Order No.	<a href="#">1651620000</a>	Heavy-duty connectors, Crimp contact, HD, HDD, HQ, MixMate, Male,
GTIN (EAN)	4008190400293	Conductor cross-section, max.: 0.37, turned, Copper alloy
Qty.	100 pc(s).	

**Crimping tools****Crimping tools for turned contacts**

- Ratchet guarantees precise crimping
- Release option in the event of incorrect operation
- With stop for exact positioning of the contacts.

**General ordering data**

Type	CTIN CM 1.6/2.5	Version
Order No.	<a href="#">9205430000</a>	Pressing tool, Crimping tool for contacts, 0.14mm <sup>2</sup> , 6mm <sup>2</sup> , 4-indent
GTIN (EAN)	4032248733446	crimp
Qty.	1 pc(s).	
Type	CTX CM 1.6/2.5	Version
Order No.	<a href="#">9018490000</a>	Pressing tool, Crimping tool for contacts, 0.14mm <sup>2</sup> , 4mm <sup>2</sup> , W crimp
GTIN (EAN)	4008190884598	
Qty.	1 pc(s).	

# Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
<b>M 2.5</b>	<b>Signal contacts</b>		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
<b>M 2.9 x 0.5</b>	<b>Fastening screws</b>		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
<b>M 3</b>	<b>Contact screws</b>		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Signal contacts:</b>		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>PE connection via female contact</b>		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	<b>PE terminal</b>		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	<b>Fastening screws</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Guide pin</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Guide bush</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Coding pins</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
<b>M 4</b>	<b>Contact screws</b>		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	<b>PE connection via male contact</b>		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	<b>PE terminal</b>		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
<b>M 5</b>	<b>PE terminal</b>		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
<b>M 6</b>	<b>Power contacts</b>		
	S 4/0 (Screw connection)	1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
<b>M 7 x 0.75</b>	<b>Power contacts</b>		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
<b>M 8 x 0.75</b>	<b>Power contacts</b>		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm <sup>2</sup> ) - 7 (25 mm <sup>2</sup> )	SW 4
<b>M10 x 1</b>	<b>Power contacts</b>		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.